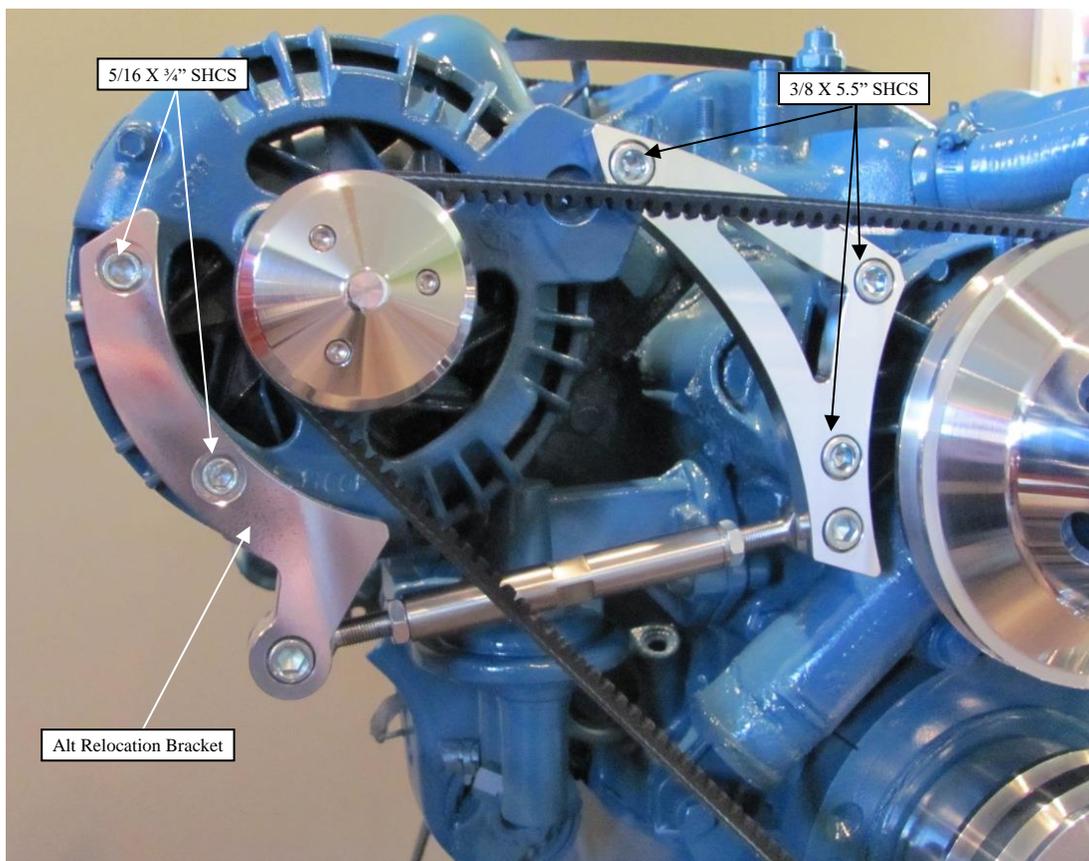


360-ALTBRKT Instructions – Rev D

360 Alternator Bracket Parts List			
Item	Description	Qty	Comments
1	3/8-16 X 1.25" SHCS	2	Adjustment Rod Bolts
2	3/8-16 X 5.50" SHCS	3	Alternator Bracket Bolts
3	3/8-16 Lock Nut	2	Adjustment Rod Nuts
4	5/16-18 X 0.75" SHCS	2	Alternator Bolts
5	1.33" X .625" OD Spacer	1	Optional Bushing. Preference is to use stock bushing.
6	Adjusting Rod – 5.0" length	1	1/2" wrench flats
7	2.43" X .625" OD Spacer	1	Spacer between Alternator Ears
8	1.15" X .625" OD Spacer	1	Spacer between Alternator and Cylinder Head
9	0.52" X .625" OD Spacer	2	Spacer between Bracket and Water Pump
10	P/N 360622	1	Main Bracket
11	P/N 2587356-M	1	Alternator Relocation Bracket
	Total Parts	17	
	Note: SHCS = Socket Head Cap Screw		



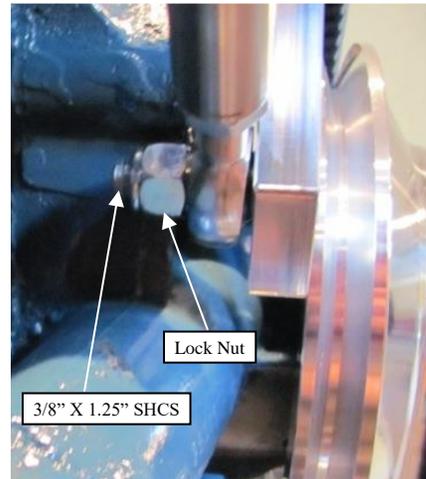
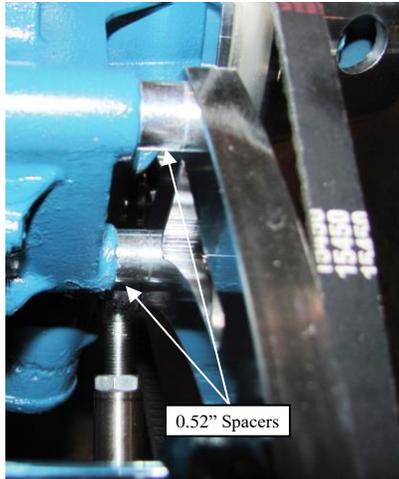
Step 1: Remove old alternator bracket.

Step 2: Attach Alternator Relocation Bracket (11) to Alternator using two 5/16-18 X 3/4" SHCS (4).

IMPORTANT: Do not tighten any bolts until the end. This will allow you to adjust the bracket and align the bolt holes correctly.

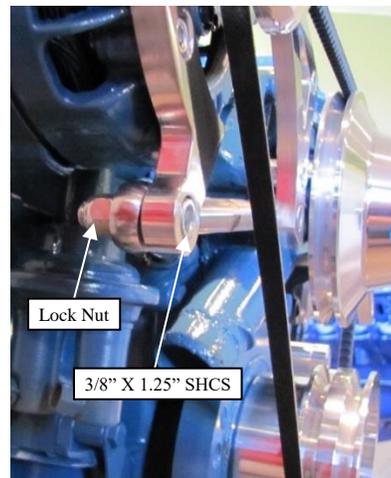
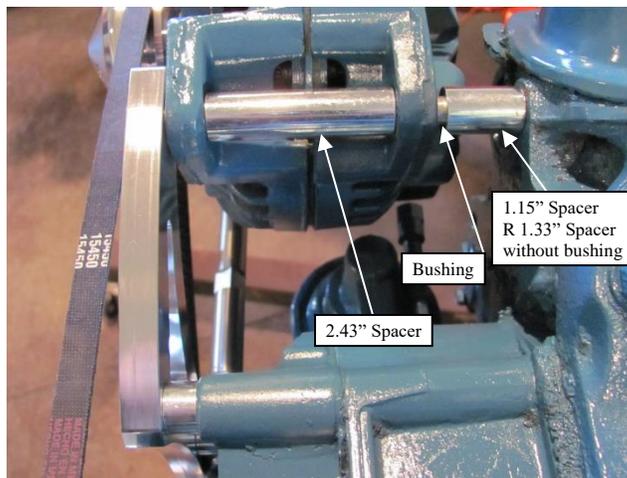
Step 3: Bolt Alternator Bracket to water pump using two 3/8" X 5.5" SHCS (2). Install two 0.52" spacers (9) between bracket and engine.

Step 4: Attach Adjusting Rod (6) to Alternator bracket using 3/8 X 1.25" SHCS (1) and 3/8-16 Lock Nut (3).



Step 5: Insert 2.43" Spacer (7) between ears on alternator. Install alternator using 3/8" X 5.5" SHCS (2) with 1.15" Spacer (8) between cylinder head and alternator bushing. If the alternator bushing has been removed use 1.33" spacer (5). It is preferred to re-use the stock alternator bushing provided with your alternator.

Step 6: Attach Adjusting Rod (7) to alternator relocation bracket using 3/8-16 X 1.25" SHCS (2) and Lock Nut (3)



Step 8: Tighten all bolts except the ones that will need to move during belt tensioning.

Step 9: Install belt, set proper belt tension and tighten all remaining bolts.

If using CVF Racing Pulleys, use a Series 15 belt (15/32" wide at the top). To determine the proper length, cut your old belt and use it to measure. Most auto parts stores sell these belts in 1" increments.