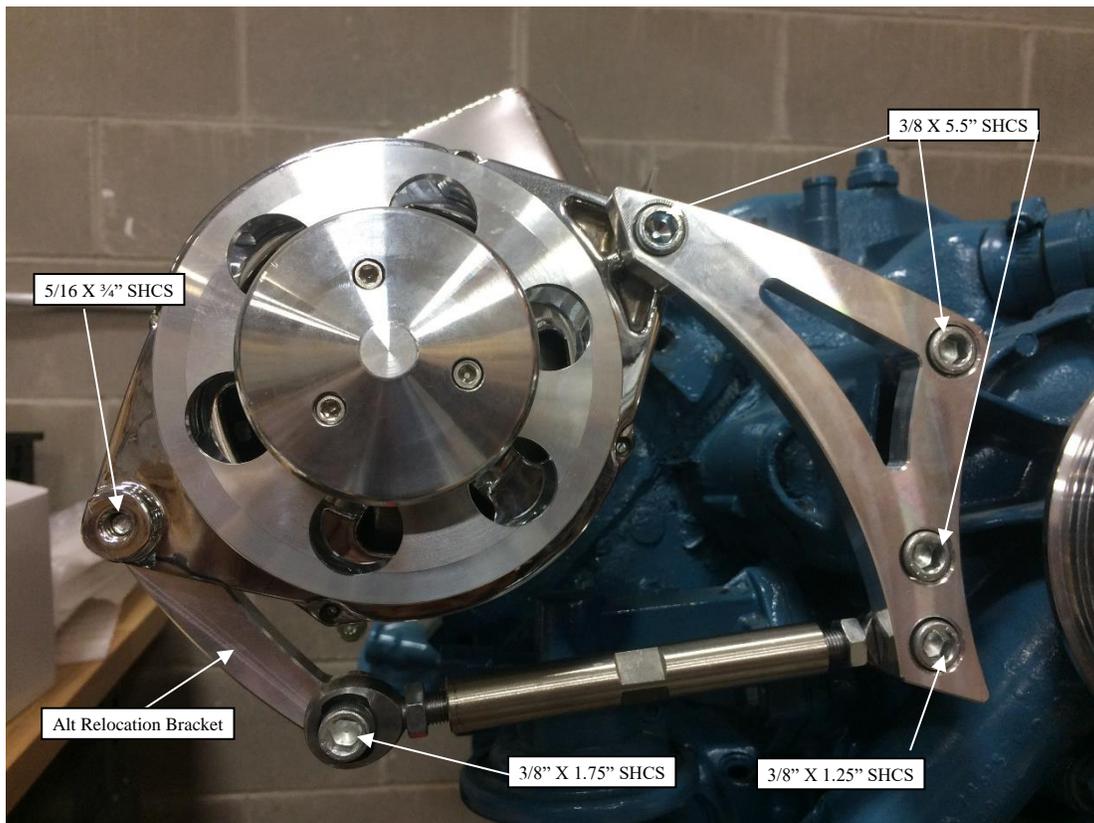


# 360-ALTBRKT-GM Instructions – Rev B

360 Alternator Bracket Parts List			
Item	Description	Qty	Comments
1	3/8-16 X 1.25" SHCS	1	Adjustment Rod Bolts
2	3/8-16 X 5.50" SHCS	3	Alternator Bracket Bolts
3	3/8-16 Lock Nut	2	Adjustment Rod Nuts
4	5/16-18 X 1.00" SHCS	1	Alternator to Relocation Bracket
5	3/8-16 X 1.75" SHCS	1	Alternator to Relocation Bracket
6 (v-belt)	0.15" X .625" OD Spacer	1	Spacer Between Alternator Bracket and Alternator
6 (serp)	0.30" X .625" OD Spacer	2	Spacer Between Alternator Bracket and Alternator
7	Adjusting Rod – 4.375" length	1	1/2" wrench flats
8 (v-belt)	2.55" X .625" OD Spacer	1	Spacer Between Alternator and Cylinder Head
8 (serp)	2.40" X .695" OD Spacer	1	Spacer Between Alternator and Cylinder Head
9	0.52" X .625" OD Spacer	2	Spacer between Bracket and Water Pump
10	P/N 360622	1	Main Bracket
11	P/N 2587356-P	1	Alternator Relocation Bracket
	Total Parts	<b>18</b>	S-15027 (8X6X2) Box
	Note: SHCS = Socket Head Cap Screw		



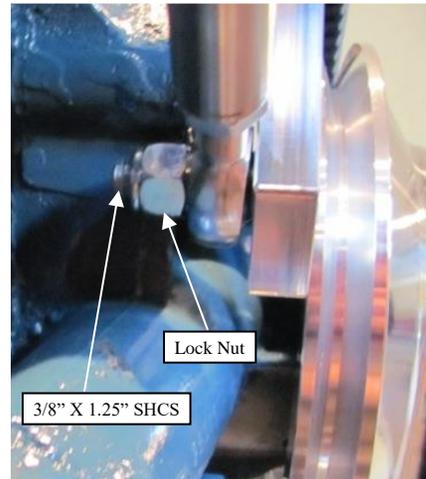
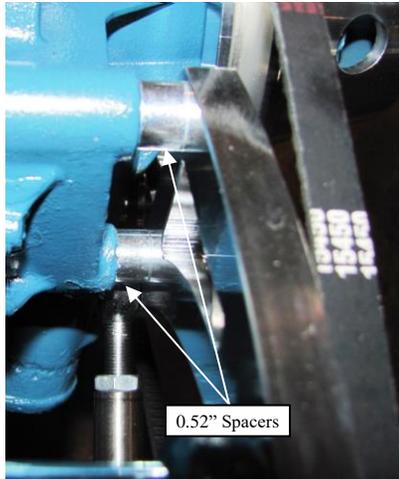
Step 1: Remove old alternator bracket.

Step 2: Attach Alternator Relocation Bracket (11) to Alternator using one 5/16-18 X 1.00" SHCS (4).

**IMPORTANT:** Do not tighten any bolts until the end. This will allow you to adjust the bracket and align the bolt holes correctly.

Step 3: Bolt Alternator Bracket to water pump using two 3/8" X 5.5" SHCS (2). Install two 0.52" spacers (9) between bracket and Water Pump.

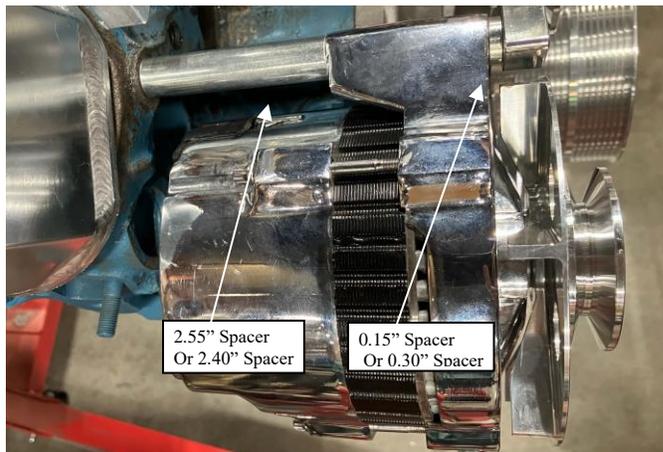
Step 4: Attach Adjusting Rod (7) to Alternator bracket using 3/8 X 1.25" SHCS (1) and 3/8-16 Lock Nut (3).



Step 5 (v-belt): Install alternator using 3/8" X 5.5" SHCS (2) with 2.55 Spacer (8) & .15" spacer (6) between cylinder head and alternator.

Step 5 (Serpentine belt): Install alternator using 3/8" X 5.5" SHCS (2) with 2.40 Spacer (8) & .30" spacer (6) between cylinder head and alternator.

Step 6: Attach Adjusting Rod (7) to alternator relocation bracket using 3/8-16 X 1.75" SHCS (5) and Lock Nut (3)



Step 8: Tighten all bolts except the ones that will need to move during belt tensioning.

Step 9: Install belt, set proper belt tension, and tighten all remaining bolts.

If using CVF Racing Pulleys, use a Series 15 belt (15/32" wide at the top). To determine the proper length, cut your old belt and use it to measure. Most auto parts stores sell these belts in 1" increments.