

# 360-PSBRKT Instructions Rev C

<b>360 Power Steering Bracket Parts List</b>			
Item	Description	Qty	Comments
1	3/8-16 X 5.00" SHCS	2	Bottom Bracket to Engine Bolts
2	3/8-16 X 5.50" SHCS	2	Main Bracket to Water Pump Bolts
3	3/8-16 X 1.00" HHS	3	Bracket to PS Pump Bolts
4	3/8" SAE Washer	5	Multiple Locations
5	0.70" X .625" OD Spacer	1	Spacer between Bracket and Water Pump (Top)
6	0.80" X .625" OD Spacer	1	Spacer between Bracket and Water Pump (Bottom)
7	0.85" X .625" OD Spacer	2	Spacer between Bracket and Water Pump (Aftermarket Water Pumps)
8	1.15" X .625" OD Spacer	2	Spacer between Pivot Bracket and Engine
9	360677-F Pivot Bracket	1	Front of Pivot Bracket (With Countersunk Holes)
10	360677-R Pivot Bracket	1	Back of Pivot Bracket
11	360677-S Pivot Bracket	1	Side of Pivot Bracket (Spacer)
12	360677 Main Bracket	1	Bracket that Bolts to Water Pump
	<b>Total Parts</b>	<b>22</b>	<b>8X6X2 BOX</b>
Note: SHCS = Socket Head Cap Screw HHS = Hex Head Screw			

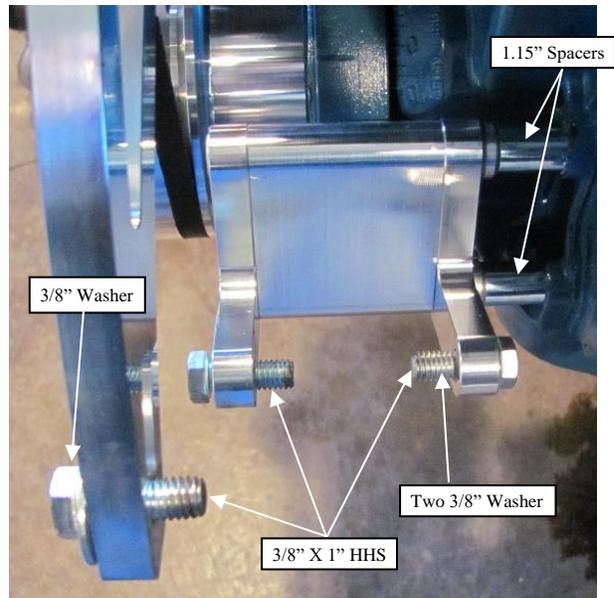
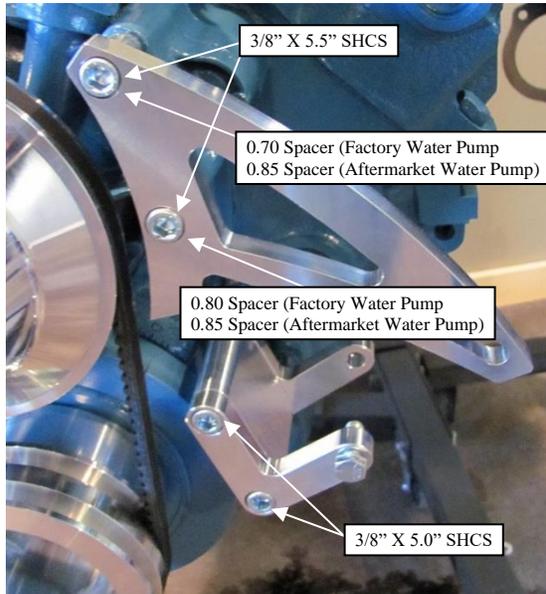


Step 1: Remove old power steering bracket.

Step 2: Attach Main Power Steering Bracket (12) to Water Pump using two 3/8 X 5" SHCS (2). Use 0.700" spacer (6) on top bolt. Use 0.800" spacer (7) on bottom bolt.

**IMPORTANT:** Do not tighten any bolts until the end. This will allow you to adjust the bracket and align the bolt holes correctly.

Step 3: Bolt the 3 pieces of Pivot Bracket to engine using two 3/8" X 5.0" SHCS (1). Install 1.15" spacers between bracket and block. Bracket with countersinks should go on the radiator side.



Step 4: Attach power steering pump to pivot bracket using two 3/8" X 1" HHS (3). Remove the stud from the back of your Saginaw power steering pump. Add two 3/8" washers between rear of pump and bracket.

Step 5: Attach power steering pump to main bracket using 3/8" X 1" HHS (3) and 3/8" Washer (5). Note: Use bolt hole on the upper right side of the power steering pump (when looking at the pump from the shaft side).

Step 8: Tighten all bolts except the ones that will need to move during belt tensioning.

Step 9: Install belt, set proper belt tension and tighten all remaining bolts.

If using CVF Racing Pulleys, use a Series 15 belt (15/32" wide at the top). To determine the proper length, cut your old belt and use it to measure. Most auto-parts stores sell these belts in 1" increments.

