



DC-REAR-SUPPORT-24C Instructions Rev A

Cummins 24 & Common Rail Rear Support Parts List

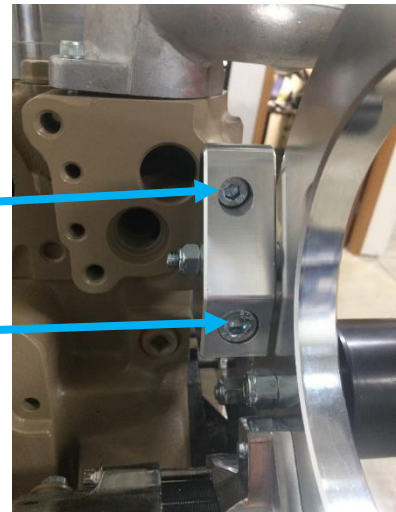
Item	Description	Qty	Comments
1	5/16-18 X 2.25" SHCS	1	Main bracket to rear support bracket
2	M8-1.25 X 25mm SHCS	1	Top Bolt in Rear Support Bracket
3	M10-1.50 X 50mm SHCS	1	Bottom Bolt in Rear Support Bracket
4	7327722-020	3	.20" Spacer Between Main Bracket & Rear Support
5	77778-DC	1	Rear Support Bracket
	Total Parts	7	(S-9888) 3X3X3

Notes: SHCS = Socket Head Cap Screw

Step 1: Attach bracket to engine head with M8 X 25mm SHCS on top side and M10 X 50mm SHCS on bottom side.

M8 X 25MM SHCS

M10 X 50MM SHCS



Step 2: Attach main bracket to rear support bracket with 5/16 x 2.25" SHCS. Insert .20" spacer between main bracket and rear support bracket while mounting bracket with 2.25" bolt. Tighten bolt with 5/16 lock nut on back side of rear support bracket. Lock nut will be found in main bracket kit.

NOTE: Spacers shown between rear support bracket and engine head is a representation of the lift plate attached to the head.

5/16 X 2.25" SHCS
5/16 Lock Nut

.20" SPACER

