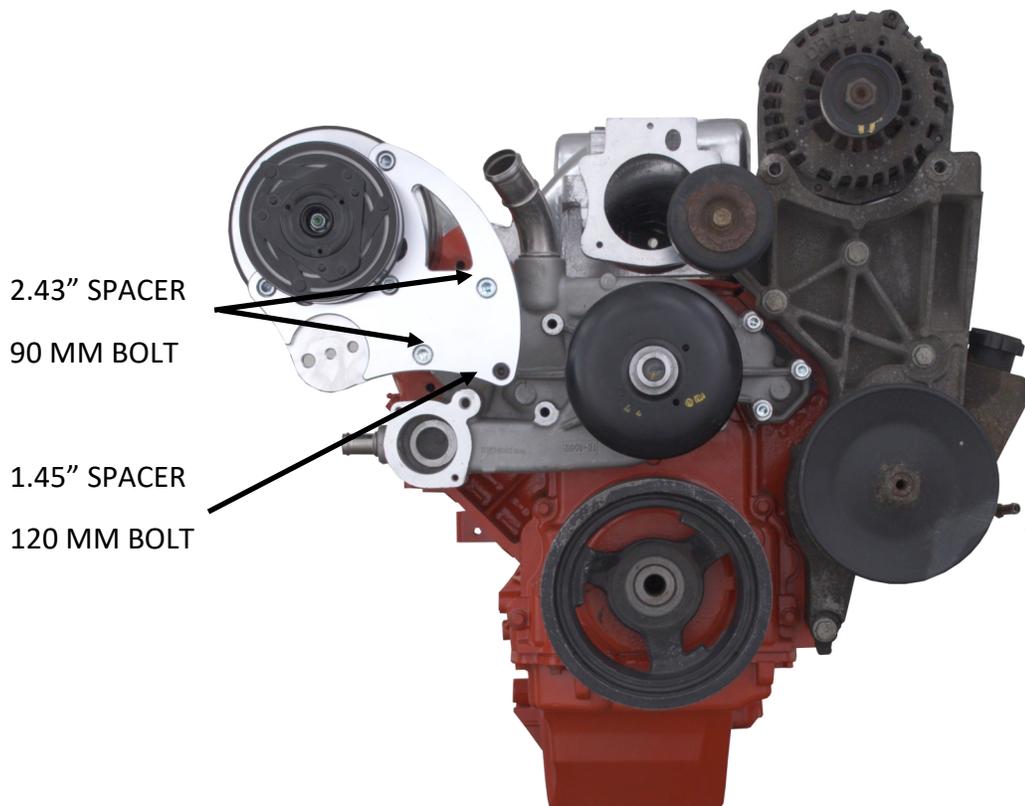


LSX-ACBRKT-R4 Rev. C

Part	QTY	Application
571247-R4-2	1	Main Bracket
6257722-243	2	Spacer between bracket and water pump
6257722-145	1	Spacer between bracket and water pump
M10 X 90 MM SHCS	2	Main Bracket to water pump
M8 X 120 MM SHCS	1	Main Bracket to Water Pump
3/8 X 4.0" SHCS	3	R4 Compressor to Bracket
3/8 X .468 Locknut	4	R4 Compressor To Bracket, Tensioner
3/8 SAE Washer	4	R4 Compressor To Bracket, Tensioner
3/8 X 3.0" BHCS	1	Tensioner to Bracket
Total	19	



1. Remove all current AC brackets from the passenger side of your engine. This bracket will attach directly to your water pump.
2. Install the main bracket using the 90MM Bolts with the 2.25" spacers and the 120MM bolt and 1.45" spacer. Page 1 of these instructions show you where each bolt needs to be placed. All 3 will have to be done at the same time. Once all bolts are started, fully secure.
3. Install the R4 compressor to the main bracket. It will secure in 3 locations with a 3/8 X 4" Bolt. Once all bolts are holding the compressor, place a washer on the back of the compressor and finally secure with a lock nut. **DO NOT USE THE MOUNTING HOLE BY THE PLUG. USE THE OTHER 3 HOLES.**
4. Install the tensioner (not included; Part #38163 at your auto parts store). We have included an extra washer, lock nut, and a 3" bolt for your convenience.

